

METHOD FOR MANUFACTURING A PART OF A SPORTS BOOT**Abstract of the invention**

The method for manufacturing a part of a sports boot is one which essentially comprises the following steps:

- preparing a first blank in a first flexible material intended to form the external face of the boot part, and a second blank in a second flexible material intended to form the internal face of the boot part,
- placing the first and second blanks on the impression of a first half of a mold, with the first blank against the impression,
- closing the mold by using its second half,
- injecting a foamable binding material between the blanks,
- mold release after polymerization of the injected material so as to obtain the boot part.

Such a production method makes it easier to add decorative patterns and to add auxiliary elements on the upper of the boot.